

## 20L (BIS3) Round Bucket

### BUCKET FAMILY

TYPE: ROUND BUCKET

MODEL:

*MP GTF 20000 PBE*

*(plastic handle)*

*MP GTF 20000 MBW*

*(metal handle)*

Manufactured to BRC standards at a state-of-the-art production facility. Ideal for use with food, chemicals, animal feeds, horticulture and oils.

### Features

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Produced to BRC standards.

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Tamper evidence.

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Modern, clean design.

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Colour variations from white/clear to order.

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IML (in mould labels) options on most sizes.

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Plastic/metal handle options on most sizes.

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Applied with even numbers of bases and lids on each pallet.

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Shipping from one pallet to multi-pallet direct delivery.

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Fully recyclable.



# 20L (BIS3) Round Bucket

01508 495342  
www.metaplast.co.uk

Dimensions	Metric
Upper Diameter (inside)	310,2mm
Upper Diameter (with flange)	326mm
Upper Diameter (with handles)	345,6mm
Bottom Diameter (external)	282mm
Height (with standard lid)	319,3mm
Height (with lid for foiling)	-
<b>Nominal Capacity</b>	<b>20 000ml</b>
<b>Total Capacity</b>	<b>21 100ml</b>
<b>Total Usable Capacity</b>	<b>20 100ml</b>

Container weight	570g
Handle weight (strap)	25,5g
Handle weight (PP)	-
Handle weight (metal)	66,3g
Lid weight	113-127g
Weight tolerance	+/- 5%
Dimension tolerance	+/- 1mm

## Raw Material / Transport and Warehousing

Buckets and lids are made from food-grade polypropylene (PP).

Warehousing: sealed unit pallets, which include even numbers of bases and lids.

Filling and closing conditions: max. content temperature during filling 95°C. For stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack.

When outside temperature decreases to 25-30° containers will be more rigid and mechanical parameters allowing stacking for maximal static load as below.

Load on the lower container:  
Static (T<23°C) : < 90 kg  
Transparent containers < 72 kg

Palletising of containers: product with density 1,6 g/cm<sup>3</sup> according to the customer practice giving consideration to the mentioned earlier values.

All materials and dyes used to produce container or lid designed for the food sector are approved for food contact.

All packages from a single pallet should be used immediately after unpacking.

Manufacturer is not responsible for container deformation if stacked with other products on top of finished pallet.

## Palletisation at delivery

240 units/pallet  
packaging: hood or bag

256 units/pallet  
packaging: hood or bag

280 units/pallet  
packaging: hood or bag

## Standard Colours



Colour and IML options available (minimum orders apply).

## Metaplast Ltd

Unit A1, Ground Floor, Meridian House  
Meridian Business Park, Norwich NR7 0TA  
Tel: +44 (0)1508 495342  
sales@metaplast.co.uk  
www.metaplast.co.uk